

PO No	Supplier	Line Item No	Ref No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Serial No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name
PO37094	EAS001-VU	1	1	Net 30	M304TS0.500W.049	Square Tubing : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A289 MILL FINISH				600	10/18/2017	604		S000749	Stock	10/17/2017	\$ 6.55 / ft	0	\$3,956.20	Eagle Stainless	
										Total:	600		604								\$3,956.20

Plex 10/17/2017 11:22 AM Dart.Piouffe.Sonia



# EAGLE STAINLESS

Tube and Fabrication, Inc. 10 Discovery Way Franklin Industrial Park Franklin MA 02038

Tel: 800-528-8650 , 508-528-8650 Fax: 800-520-1954 , 508-520-1954 Email: eagle@eagletube.com Web: www.eagletube.com

## Packing List

Bill Dart Aerospace, Ltd.

To: 1270 Aberdeen Street

Hawkesbury, ON K6A 1K7  
Canada

Ship Dart Aerospace, Ltd.

To: 1270 Aberdeen Street

Hawkesbury, ON K6A 1K7  
Canada

PO Number: PO37094

DAS

5

9-89

Shipment No: 134473

Customer Code: 000000001912

Shipment Date: 10/11/17

Phone: (613) 632-5200

Order Number: 139891

Terms: Net 30 Days

Order Date: 07/18/17

Ship Via: SEE BELOW

Quantity					
Open	Shipped	Back Ord	Canceled	Unit	Description
2,402	604	1,798		FT	1912-SQ0500049T304 T304 Smis Square Tubing .500" x .500" x .049" Wall x (XX - 117"+.500"/-000 Lengths.) As Drawn Temper. Chem to ASTM A269. Certs Required. Package to Protect. NOT an Aerospace Application... NOT Defars Material - Chantal Lavoie 12/02/15.) SHIP VIA Journey Freight on account number cu 103666... Call Alex Smith at 1-888-633-1252 or email: asmith@journeyfreight.com. when ready...

Job  
Number  
139891-01

SPM10-A



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO37094**

Purchase Order Date 7/18/2017 12:00:35 PM  
PO Print Date 7/18/2017

Page Number 1 of 2

**Order From :** VU-EAG001

EAGLE STAINLESS  
10 DISCOVERY WAY  
FRANKLIN, MA  
US

**Ship To :** DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**E-MAILED**  
**JUL 18 2017**

**Contact Name**  
**Vendor Phone** 800 528 8650 Ext.800 520 1954

**Buyer** Chantal Lavoie  
**Customer POID**  
**Customer Tax #** 10127-2607  
**Terms** Net 30  
**Currency** USD  
**FOB** Destination-Collect

**Ship To Contact**  
**Ship To Phone**  
**Ship Via:**  
**Ship Acct:**

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M304TS0.500W.049	Square Tubing	10/18/2017 Yes 10/18/2017	f	600.00	\$6.55	\$3,930.00

MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH

Line Total: \$3,930.00

2	M304TS0.500W.049	Square Tubing	11/15/2017 Yes 11/15/2017	f	600.00	\$6.55	\$3,930.00
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MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH

Line Total: \$3,930.00

3	M304TS0.500W.049	Square Tubing	12/14/2017 Yes 12/14/2017	f	600.00	\$6.55	\$3,930.00
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MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH

**PO Instructions:** DELIVERY DATE TBD  
QUOTE NO 978004

**Note:**



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO37094**

Purchase Order Date 7/18/2017 12:00:35 PM  
PO Print Date 7/18/2017

Page Number 2 of 2

**Order From :** VU-EAG001  
**EAGLE STAINLESS**  
**10 DISCOVERY WAY**  
**FRANKLIN, MA**  
**US**

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**  
**Vendor Phone** 800 528 8650 Ext.800 520 1954  
  
**Ship To Contact**  
**Ship To Phone**  
**Ship Via:**  
**Ship Acct:**

**Buyer** Chantal Lavoie  
**Customer POID**  
**Customer Tax #** 10127-2607  
**Terms** Net 30  
**Currency** USD  
**FOB** Destination-Collect

				<b>Line Total:</b>	\$3,930.00
4	M304TS0.500W.049	Square Tubing	1/17/2018 Yes 1/17/2018	600.00 f	\$6.55 \$3,930.00

MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH

5	71401-45	PROCUREMENT QUALITY CLAUSES	10/18/2017 No 10/18/2017	1.00 ✓	<b>Line Total:</b> \$3,930.00  <i>SPR 10-17</i>
					\$0.00 \$0.00

PO Instructions:	DELIVERY DATE TBD QUOTE NO 978004	<i>CL</i>	<b>Line Total:</b> \$0.00
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*il* **PO Total:** \$15,720.00

**Note:** Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dart aerospace.com](http://www.dart aerospace.com) for further explanation.



## Eagle Stainless Tube and Fabrication, Inc.

10 Discovery Way  
Franklin MA 02038

Tel: 800 - 528-8650      Fax: 800-520-1954

**WWW.EAGLETUBE.COM**

Email: info@eagletube.com

Emailed

Faxed

Verbal

### Quotation

Quote Number: **978004**

Quote Date: **07/06/17**

**ATTN:** Linda Lacelle

T: (613) 632-5200      F: (613) 632-1053

**Customer:** **Dart Aerospace, Ltd.**

1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Canada

Ship to:

Dart Aerospace, Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Canada

Customer Code: 000000001912

Account Mgr.: JOHN ROSS

Ship Via: FED X COLL 151793240

Terms: Net 30 Days

FOB: Franklin, Massachusetts

**MINIMUM ORDER: \$150.00**

**Delivery/ Lead Time : 10 Wks ARO**

<u>Item</u>	<u>Part Number</u>	<u>Description</u>	<u>Quantity</u>	<u>Unit</u>	<u>Price</u>
1	1912-SQ0500049T304	T304 Smis Square Tubing .500" x .500" x .049" Wall x (XX - 117"+.500"/-000 Lengths.) As Drawn Temper. Chem to ASTM A269. Certs Required. Pack to Protect.	2,400	/FT	\$6.55/FT

NOT an Aerospace Application... NOT Defars  
Material - Chantal Lavoie 12/02/15.)

*3000 | 1 yr*  
**Total: \$15,720.00**

FED X Acct # 151793240...

FED X FREIGHT Acct# 94011728.

**Shipping variation is +/-10% unless otherwise specified**

Additional Specifications, Statutory or Regulatory Requirements: NO ( ) YES ( )

IF YES: ( ) AS-9100 ( ) ISO-13485 ( ) Controlled Process ( ) Material Cert and CofC ( ) DFARS ( ) Other \_\_\_\_\_

By John P Ross  
Eagle Stainless Tube & Fab Inc

*ans  
sel*

SUBJECT TO PRIOR SALE / SHOP CONDITIONS

QUOTE IS VALID FOR 30 DAYS FROM DATE OF QUOTATION

Form#: F-03-01    Issue Date: 2/24/2015

ISO-9001 CERTIFIED

ISO-13485 Certified

AS-9100 CERTIFIED



## Eagle Stainless Tube & Fabrication, Inc.

10 Discovery Way Franklin MA 02038 Tel: 800-528-8650 Fax: 800-520-1954 www.EAGLETUBE.COM

### Acknowledgement

**ATTN: Chantal Lavoie**

**BillDart Aerospace, Ltd.**  
**To:**1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Canada

**Ship Dart Aerospace, Ltd.**  
**To:**1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Canada

<b>Order Number:</b>	139891	<b>PO Number:</b>	PO37094
<b>Date Entered:</b>	07/18/17	<b>Ship Via:</b>	FedxFrtCol# 94011728
<b>Customer:</b>	000000001912	<b>Salesman:</b>	JOHN ROSS
<b>Terms:</b>	Net 30 Days	<b>Phone:</b>	(613) 632-5200
<b>FOB:</b>	Franklin, Massachusetts	<b>Fax:</b>	(613) 632-1053

**Shipping Variation:** +/-10% unless otherwise specified

<u>Item</u>	<u>Quantity</u>	<u>Unit</u>	<u>Description</u>	<u>Price</u>	<u>Unit</u>
1	2,400	FT	1912-SQ0500049T304 - T304 Smls Square Tubing .500" x .500" x .049" Wall x (XX - 117"+.500"/-000 Lengths.) As Drawn Temper. Chem to ASTM A269. Certs Required. Package to Protect.  NOT an Aerospace Application... NOT Defars Material - Chantal Lavoie 12/02/15.) Release Date(s): 600 by 10/11/17 600 by 11/08/17 600 by 12/07/17 600 by 01/10/18	6.550	/ FT

**Order Total:** **\$15,720.00**

Authorized Signature  
Eagle Stainless Tube & Fab Inc



# EAGLE STAINLESS

Tube and Fabrication, Inc

Franklin Industrial Park 10 Discovery Way Franklin, MA 02038

Telephone: (508) 528-8650 or (800) 528-8650 Fax: (508) 520-1954 or (800) 520-1954 Website: www.eagletube.com Email: info@eagletube.com

## MATERIAL TEST REPORT CERTIFICATE OF CONFORMANCE

SOLD TO: Dart Aerospace, Ltd.

DATE: 10/11/2017

DAS

ADDRESS: 1270 Aberdeen Street

PURCHASE ORDER: PO37094

5

9-89

Hawkesbury ON K6A 1K7

PART #: N/A

REVISION: N/A

HEAT #: 624005

SOURCE: 50-56598-08-17

ITEM: .500 X .500 X .049 WALL T304/304L SMLS

Spec: ASTM A269-19a CHEMISTRY ONLY

Temper: AS DRAWN

Quantity: 604 Units: FT

C: .006 Ti: - Yield (PSI): -

Si: .462 Cb: - Tensile (PSI): -

Mn: 1.109 Ta: - Elong. (% IN 2"): -

P: .030 Fe: balance Hardaess (Rockwell): -

S: .004 Cu: .35 Flattening: -

Ni: 8.94 Al: - Flaring: -

Cr: 18.30 N: .032 Rev F/B: -

Mo: .314 Co: .149 Flange: -

Misc Chem 1: - Int C/E: -

Misc Chem 2: - Eddy Current: -

Misc Chem 3: - Hydrostatic: -

Grain Size: -

Note 1: MELT: FRANCE

Note 2: MFG: USA

Note 3: MERCURY FREE

Comments:

Conforms to all drawing and/or specification requirements. To the best of our knowledge the material is mercury free, and compliant with Directive 2011/65/EC and 2006/122/ECOF regarding the Restriction of Hazardous Substances (RoHS), and is conflict free per Dodd-Frank section 1502. Reports governing this material are on file.

*Paulette Cartier*

EAGLE STAINLESS TUBE AND FABRICATION INC.

Paulette Cartier

Quality Assurance Manager

*AC*

10/11/2017

Int.

Date

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304750,500W.049  
 DATE: OCT 19 2017

PO / BATCH NO.: PO37094/5000749

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 620'  
 QUANTITY INSPECTED: 620'  
 QUANTITY REJECTED: Q

THICKNESS ORDERED: .500" W.049  
 THICKNESS RECEIVED: .500 W.049  
 SHEET SIZE ORDERED: N/A  
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORROSION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	<u>A51m A269</u>
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
PHOTO REQUIRED	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	<u>PO37094</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	<u>5000749</u>
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>5</u>	SIGNED OFF BY: _____
DATE: <u>OCT 19 2017</u> <u>9-89</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

PURCHASE MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING

FINISH:

OR      ASTM A554 MILL FINISH      DAS  
ASTM A269 MILL FINISH      5

WHERE:

A.AAA = WIDTH IN INCHES

.TTT = WALL THICKNESS IN INCHES

PART NUMBER:

M304TS A.AAA W .TTT  
|WIDTH| |WALL|

PART NUMBER:  
E.G. 0.75" X 0.75" X 0.049 WALL = M304TS0.750W.049



D

D

C

C

B

B

A

A

RELEASED  
2014-05-26  
*[Signature]*

REV.	DESCRIPTION	BY	DATE
DESIGN	DS	<b>DART AEROSPACE LTD</b>	
DRAWN	DB	HAMMERSBURY, ONTARIO, CANADA	
CHECKED	TP	DRAWING NO.	
MFG. APPR.	<i>[Signature]</i>	M304TS	REV. D
APPROVED	<i>[Signature]</i>	TITLE	SHEET 1 OF 1
DE APPR.	<i>[Signature]</i>	304/316 SQUARE TUBING	SCALE
DATE	14-05-20	COMPILED © 2004 BY DART AEROSPACE LTD NOTICE: This drawing contains information which is the sole property of DART Aerospace Ltd. It is the property of DART Aerospace Ltd. and is loaned to you by DART Aerospace Ltd. It is to be returned to DART Aerospace Ltd. upon request. It is to be used only for the purpose intended by DART Aerospace Ltd.	NONE

8  
7  
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